

Technical Data Sheet

Optum DPP40WI11WH

Polyolefin
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Calcium Carbonate, 42% Filler by Weight		
Uses	• Food Packaging		
Forms	• Pellets		
Processing Method	• Injection Molding		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.32	1.32 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	0.60 g/10 min	0.60 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	2900 psi	20.0 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	30 %	30 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	216000 psi	1490 MPa	
Tangent : 73°F (23°C)	245000 psi	1690 MPa	
Flexural Strength (73°F (23°C))	4400 psi	30.3 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	2.6 ft·lb/in	140 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	No Break	No Break	ASTM D4812
Gardner Impact (73°F (23°C))	180 in·lb	20.3 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	205 °F	96.1 °C	
264 Psi (1.8 Mpa), Unannealed	150 °F	65.6 °C	

Notes

These are typical property values not to be construed as specification limits.